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Introduction





Custom Entry Doors:

Whether you are looking for a door that's beautiful, authentic, or unique for your grand entrance, you expect to work with professionals who have the skills and insight to share your vision. Our sales team has many years of experience to help meet that expectation. Creative Millwork established in 1999 is a local company that allows you to buy direct and have your door manufactured by our team of craftsman in our St Charles IL facility.

Architecturally correct and structurally sound doors begin with the proper wood selection and the uniqueness of wood is that no two pieces are ever alike. Tight joinery and Hand selection of each piece along with color and grain matching will increase consistency and enhance the final finish of your custom wood door.

Bring us your ideas, visions and sketches we will walk you thru the process including design quotation and hand crafting. Creative Millworks complete service combined with uncompromised quality and products are manufactured by true craftsmen.

Many other exterior door product lines are also available this will allow you to select the best entry door for your home and unique style.

As with all of our product offerings you can choose exactly what fits you. We offer wood or fiberglass wood-grain door units with many different panel configurations and glass patterns. Available in standard styles or completely customize a door in a wood specie, style, and size that reflects you. Visit our large show room today or make a personal appointment with our sales team!

CARE & HANDLING

WEB PAGE

Our web page is a tool for our customers. We have posted many of our drawings in both DWG and DXF formats. This enables architects, designers, customers with CAD capabilities to download our drawings and post them into architectural drawings. There are also links for our account customers to type in an emergency order that will go directly to an order entry person or requests for delivery information. Customers or architects interested in downloading our drawings should fill out the form on the web site. Creative Millwork will review the form and, if applicable, return a password by email.

FINISHING

Make sure doors are kept dry. Align or adjust components if necessary. Remove all handling marks (instruction labels, cross-sand marks, stamps, and defects of exposure to moisture) with a thorough final light sanding on all surfaces of the door. Clean the door thoroughly after sanding to remove all dust or foreign material. However, avoid using caustic or abrasive cleaners. Apply finish as soon as door is fitted but before final hanging. Make sure all surfaces are sealed and finished, including the top and bottom edge of the stiles and rails as well as all hardware preps (hinge, locks, flush bolts, and astragals). Follow all manufacturers' finishing and painting recommendations using products from the same manufacturer or from compatible manufacturers. When finishing the joints where wood parts or glass and wood come together, insure that enough paint or sealer is put on to form a bridged film across voids. This action will minimize moisture penetration through these joints.

Painted Doors- Apply two coats of an exterior grade primer. Scuff sand between each coat to a complete dullness with fine grit or #1 steel wool. Wipe clean with a cloth dampened with a quality surface conditioner. Apply a bead of paintable caulk to the perimeter of panels prior to painting. Finish all surfaces with a minimum of two coats of a high quality exterior grade paint. A minimum of two coats of paint must be used to maintain warranty. Do not use dark colors in conditions where the door is exposed to direct sunlight.

Finished Doors- Doors may be finished with or without the use of stain. If no stain is to be used it will be necessary to fill and sand the nail holes on any raised or applied moulding. After the stain has dried, apply a minimum of two coats of a clear exterior moisture sealer. Sand lightly between coats. Apply at least two coats of a high quality exterior grade, fade resistant, ultraviolet inhibiting polyurethane. Sand lightly between coats. Apply a bead of clear silicone caulk to the perimeter of panels and glass after the final finish.

CARE & HANDLING – DOORS, MOULDING, CASEWORK/HINGES

Strict adherence to the following guidelines will aid in your warranty protection and maintain the long life and beauty that your investment deserves.

Job Site- Do not schedule delivery to the building site until surrounding conditions warrant it. Cement, plaster, joint compounds, and paints must be completely dry. The first, most important steps to be made are protection from moisture and soiling during delivery and storage. Inspect the material promptly after receipt and notify Creative Millwork LLC. immediately if there are any problems or questions. Your salesperson will be happy to assist in these matters. Keep material clean and handle with clean hands and equipment. Do Not drag material or doors across one another or other surfaces. Store doors flat, on a level surface, in a dry, well ventilated building. Do Not lean doors against anything. Cover to keep clean, but allow air circulation. If interior doors are to be stored on the job site, all wood surfaces, including edges and ends, must be properly sealed with an approved sealer, to prevent undue moisture absorption. Do Not subject material to abnormal heat, dryness, humidity, or sudden changes, such as forced heat to dry out a building, for prolonged periods of time. Interior material should be allowed to acclimate to the proper environment. All material should be conditioned to the average relative humidity of the locale before installation by the use of humidification systems in winter or dry periods and dehumidification or air conditioning systems in summer or wet periods. Material should be finished as soon as possible and humidity levels must be maintained at a minimum of 35% relative humidity to a maximum of 55% in order to maintain the moisture content of material at 7-10%. Exterior doors must be finished immediately upon installation.

Fitting and Hanging- Any entry with a direct exposure to the sun, primarily south and west elevations, or facing extreme weather conditions must have an overhang or porch projection equal to or more than one half the total height of the entry. Dark colored finishes must be avoided on the exterior surfaces of the entry, doors and sash if in direct exposure to sunlight and especially in combination with a storm door. Allow adequate clearance for swelling of door or frame in damp periods when door is machined and installed during dry periods.

Deterioration Potential

Inadequate Overhang	High
Facing Southern to Western Exposures	High
Dark Finishes	High
Direct Exposure to Sunlight	High
Storm Door Application Without Proper Ventilation	High

Hinges- Abrasive cleaners or lacquer thinner should not be used to clean the surface of hinges. To do so will void any manufacturer's warrantee for the product. Hinges should be cleaned with a dry cloth or with water only.

LICENSE AGREEMENT FOR USE OF ARCHITECTURAL DRAWINGS

Creative Millwork LLC ("Licensor") hereby grants you (rightful user) ("Licensee") a limited, revocable, non-exclusive, and non-assignable license to retrieve and use Licensor's copyrighted architectural drawing(s) subject to the following conditions:

- 1) That the architectural drawing(s) be used exclusively as a component of an architectural plan; AND
- 2) That the Licensee conspicuously credit Licensor as the source of the architectural drawing(s) with inclusion of Licensor phone number, (630 762 0002), on the face of the architectural plan that contains the Licensor's architectural drawing(s).

In the event that Licensee fails to fulfill any of the conditions of this agreement, Licensee is deemed in material breach of the agreement, the grant of license is revoked, and the Licensee is subject to all copyright infringement penalties available under United States copyright law and international treaty provisions. Furthermore, at Licensor's option, Licensor may revoke all rights and privileges of Licensee with respect to Licensor's business including but not limited to future access to architectural drawings.

LIMITED WARRANTY

Creative Millwork LLC warrants, subject to the conditions and restriction contained in the Creative Millwork LLC finishing and installation guidelines that each product manufactured and sold by Creative Millwork LLC shall:

Comply with the Creative Millwork LLC Product Standards; and be free from defects in materials and workmanship from the time of manufacture for a period of one (1) year.

Should a product manufactured by Creative Millwork LLC fail to conform to this written warranty, Creative Millwork LLC will, at its option, either repair, replace, or refund the original purchase price of the product. Except for glass in Creative Millwork doors, sidelights, and transoms, Creative Millwork LLC shall not pay for the cost of labor, installation, or finishing of the replacement of the product. Within the first year, Creative Millwork LLC will supply all the labor and materials necessary to remove a piece of glass and either replace or re-seal the existing glass and re-install it, excluding any cost for refinishing stops.

Creative Millwork LLC does not warranty products sold, produced by other manufacturers. Creative Millwork LLC will forward any written claims associated with defective products to the particular manufacturer, who will contact the customer directly. Creative Millwork LLC will not perform or pay for site work such as removing or reinstalling doors from frames necessary to implement repairs on product.

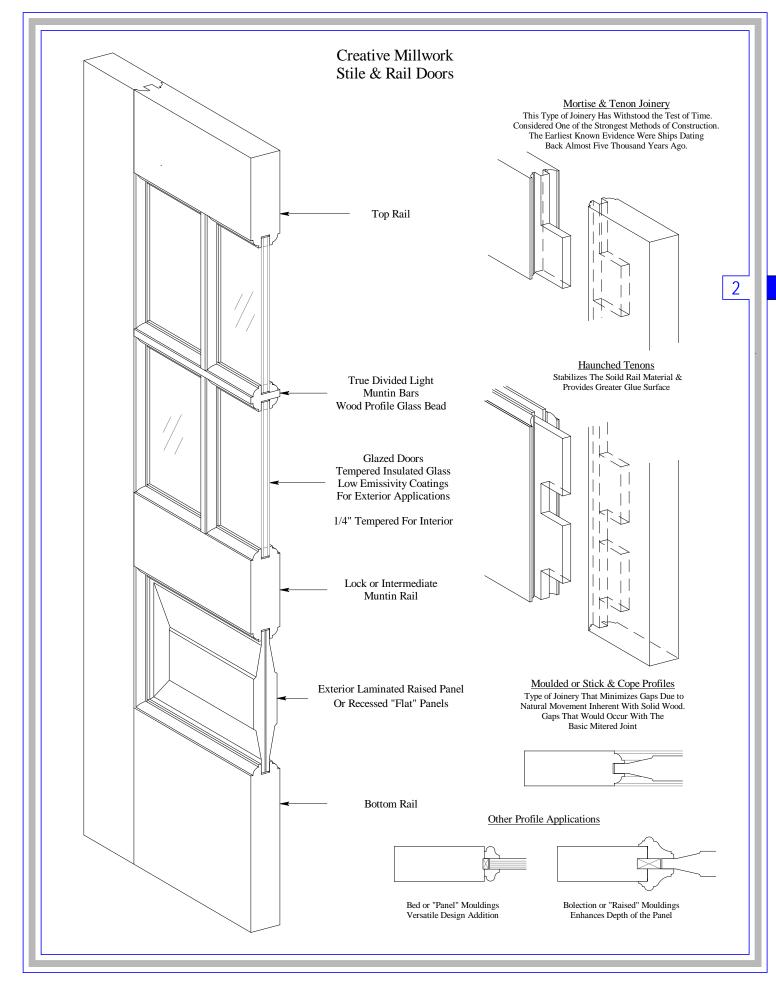
The following shall not be considered a defect in material or workmanship and are not covered in this limited warranty;

- Warp for any door wider than 42" and/or taller than 96"
- For doors 1 3/4" thick, warp not to exceed 1/4" in seven feet of the plane of the door itself
- Warp caused by improper installation
- Variation or unsatisfactory results in gloss level, texture, or appearance resulting from the application of paint or any other finishing material
- Natural variations in color, grain, or texture of the wood
- Damage caused by failure to comply with Creative Millwork LLC Finishing and Installation guidelines or improper handling or onsite storage
- Failure to perform normal homeowner's maintenance
- Surface checks that are less than 1/32" in width and/or 2" in length
- Panel movement (shrinkage) of 1/8" or less
- Damage caused by extreme temperatures either heating in the interior or where a storm door is utilized
- Warp or twist in doors manufactured with two or more species
- Warp or twist in doors in pocket door applications

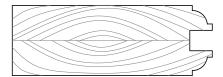
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Descriptions & Specifications

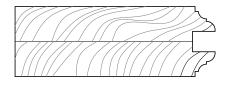




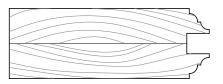
Standard Sticking Profiles



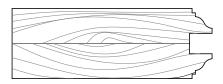
Double Ovolo Profile SP69901



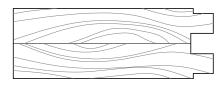
Double Cove & Bead Profile SP69902



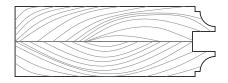
Double Bead & Cove Profile SP69903



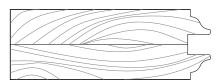
Double Ogee Profile SP69904



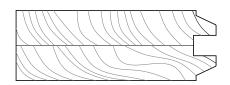
Double Square Profile SP69905



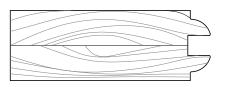
Double Cove Profile SP69906



Double Ogee Profile SP69933



Double Bevel Profile SP69934



Double Bead Profile SP69935

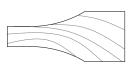


Double Ogee Profile SP69949

2

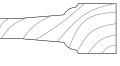
Standard Panel Profiles





"V" Grooved Raised Panel

CM0080



"V" Grooved Flat Panel

CM0050

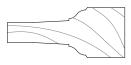




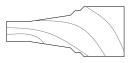
Beaded Hip Raised Panel CM0040



Radius Hip Raised Panel CM0070



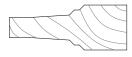
Ogee Hip Raised Panel CM0090



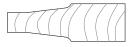
Double Hip Raised Panel CM0060



Cove Raised Panel



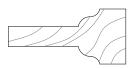
Double Hip Raised Panel TS0020



Slant Raised Panel TS0030



Radius Hip Raised Panel SM0010



Ogee Raised Panel SM0020



Double Cove Raised Panel WH0010

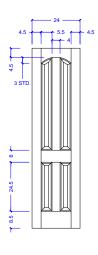
Bed Mouldings PM31520 BD38042 PM32342 PM31720 PM32700 PM32135 PM31976 PM32554 PM38187 PM38174 PM32128 PM32617 **Bolection Mouldings** PM32466 PM32304 PM31925 PM31930 PM31475

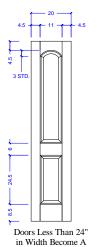
See Our Moulding Collection For More Profiles

PM32460

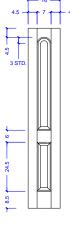
PM32766

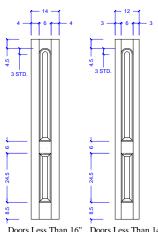
PM32003





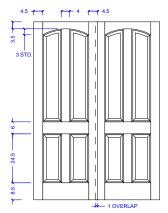
Two Panel Lavout





Doors Less Than 16" in Width Require Reduction of Stile Face Dimension

Doors Less Than 14" in Width Require Additional Reduction of Stile Face Dimension



Bypass Doors Reduction of 1" in Height Off the Top Rail to Accomodate Hardware Without Affecting Rail Alignment With Adjacent Prehung Units.

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Two Door Bifold Unit Door Sections With Reduction of 1" in Height Off the Top Rail to Accomodate Hardware. Doors Manufactured 5/16" Under Standard Specifications for Proper Operation

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Four Door Bifold Unit
Door Sections With Reduction of 1" in Height
Off the Top Rail to Accomodate Hardware.
Doors Manufactured 1/4" Under Standard
Specifications for Proper Operation

	<u>Door</u>	<u>ByPass</u>	Sidelight Sash	<u>BiFold</u>
Top Rail	4 1/2" Face	3 1/2" Face	4 1/2" Face	3 1/2" Face
Stiles	4 1/2" Face	4 1/2" Face	2 1/4" Face	2 1/4" Face
Lock Rail	6" Face	6" Face	6" Face	6" Face
Inter. Rail/Stiles	4" Face	4" Face	4" Face	4" Face
Bottom Rail	8 1/2" Face	8 1/2" Face	8 1/2" Face	8 1/2" Face

Door Notes:

- 1. On Panel Doors, Configurations May Vary With Width.
- Exterior Entry Doors Exceeding 2/8 x 7/0 Overall
 Will Increase the Above Specified Face Dimensions by 1".
- 3. Interior Panels are Solid Wood.
- 4. Exterior Panels are Laminated 3 Ply to Resist Splitting. Premium Grade Rim Banded Panels are Available For Both.
- Glass options are; Tempered 1/4" Single or Insulated -Beveled Perimeter - Low E Coating - Argon Gas Filled Air Space for Insulated Glass.
- 6. Architectural / Historical Replications are Available.
- 7. Sidelight and Transom Sash can be Manufactured To Open For Additional Venting.

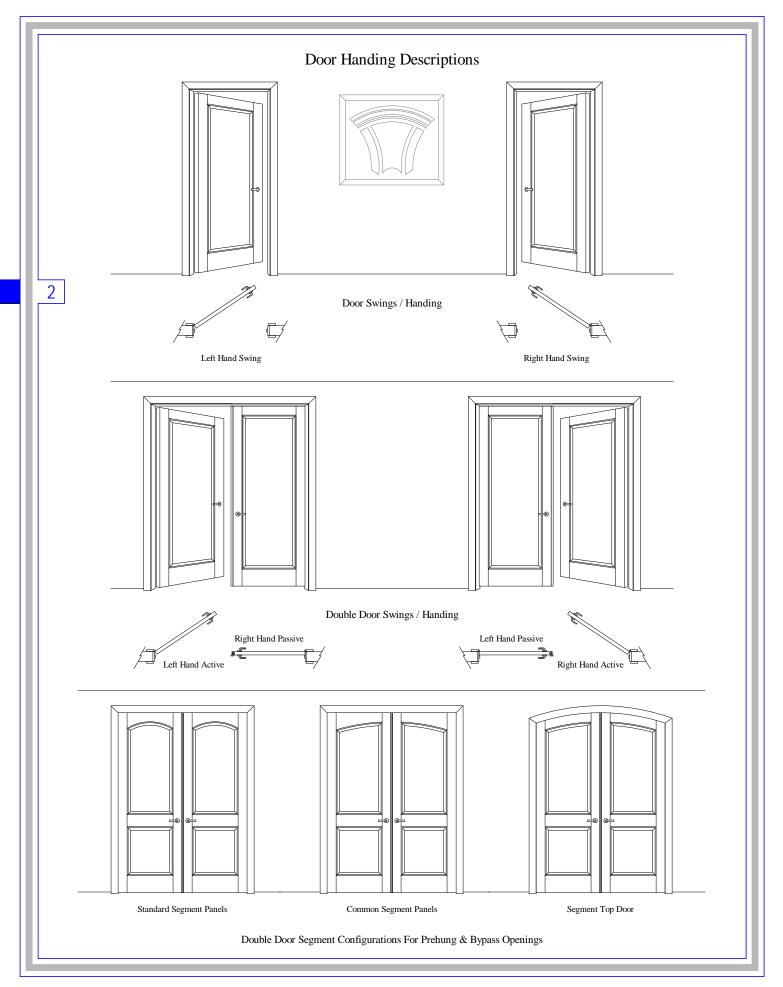
Interior Panel

Raised Panel Thickness - 2 1/4" Door - 1 3/4" Raised Panel Thickness - 1 3/4" Door - 1 1/4" Raised Panel Thickness - 1 3/8" Door - 1 1/16" Flat Panel Thickness - 2 1/4" Door - 1" Flat Panel Thickness - 1 3/4" Door - 1/2" Flat Panel Thickness - 1 3/8" Door - 3/8"

Exterior Panel (Laminated)

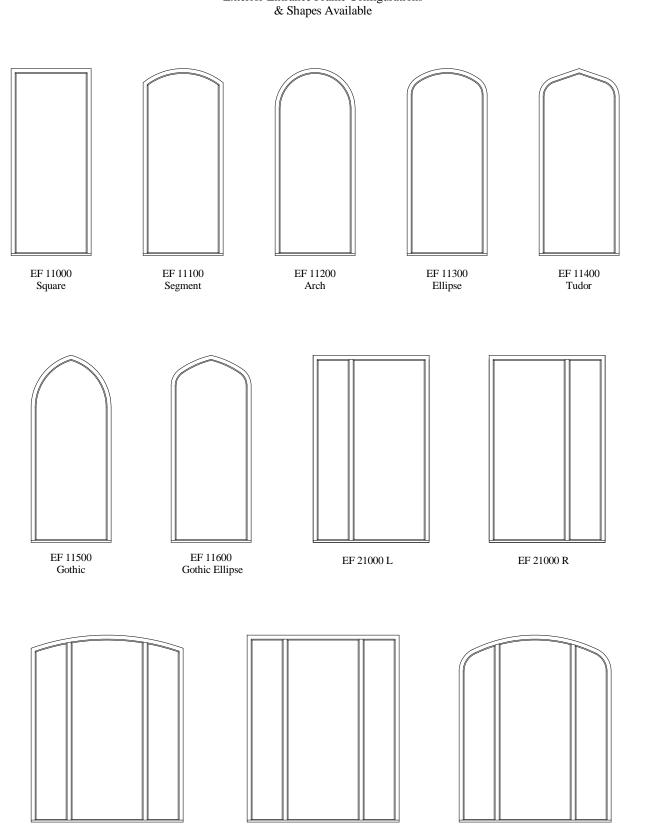
Raised Panel Thickness - 2 1/4" Door - 2" Raised Panel Thickness - 1 3/4" Door - 1 1/2"

8: Species Included For Weather and Insect Resistence; Genuine Mahogany, White Oak, Cherry, Walnut, Teak, Cypress, Eucalyptus, Fir, Cedar, Redwood and Many More. 9: Raised Mouldings are an Added Feature to Enhance Most of the Designs Illustrated, for Exterior or Interior Applications.





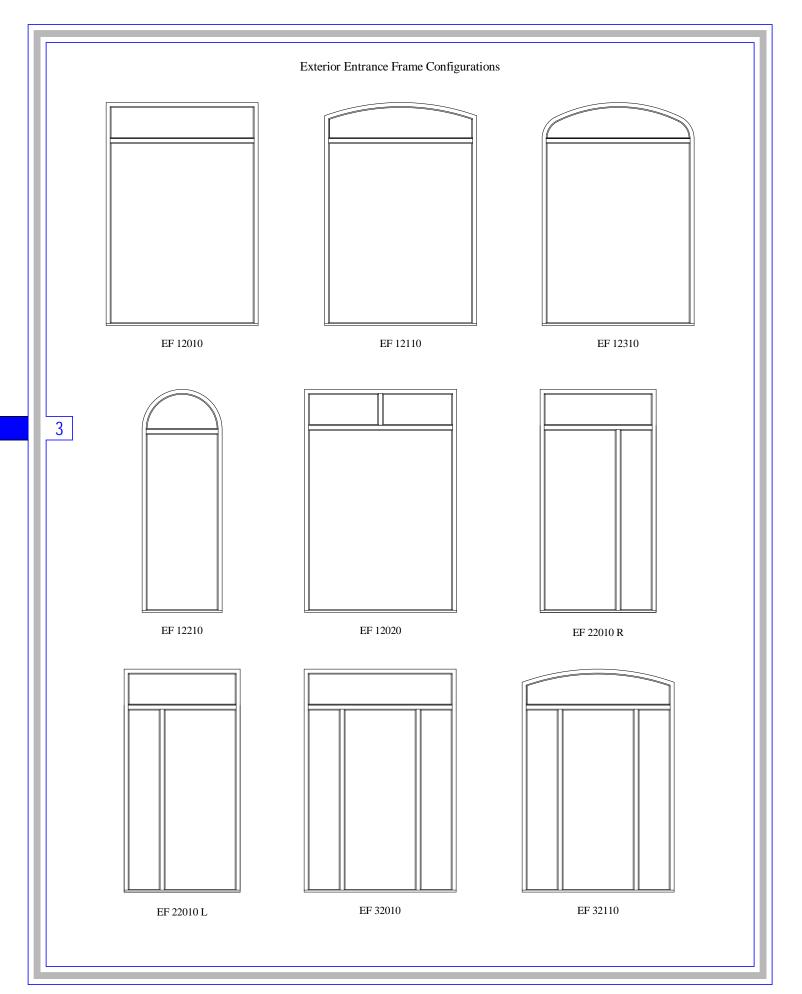
Exterior Entrance Frame Configurations & Shapes Available

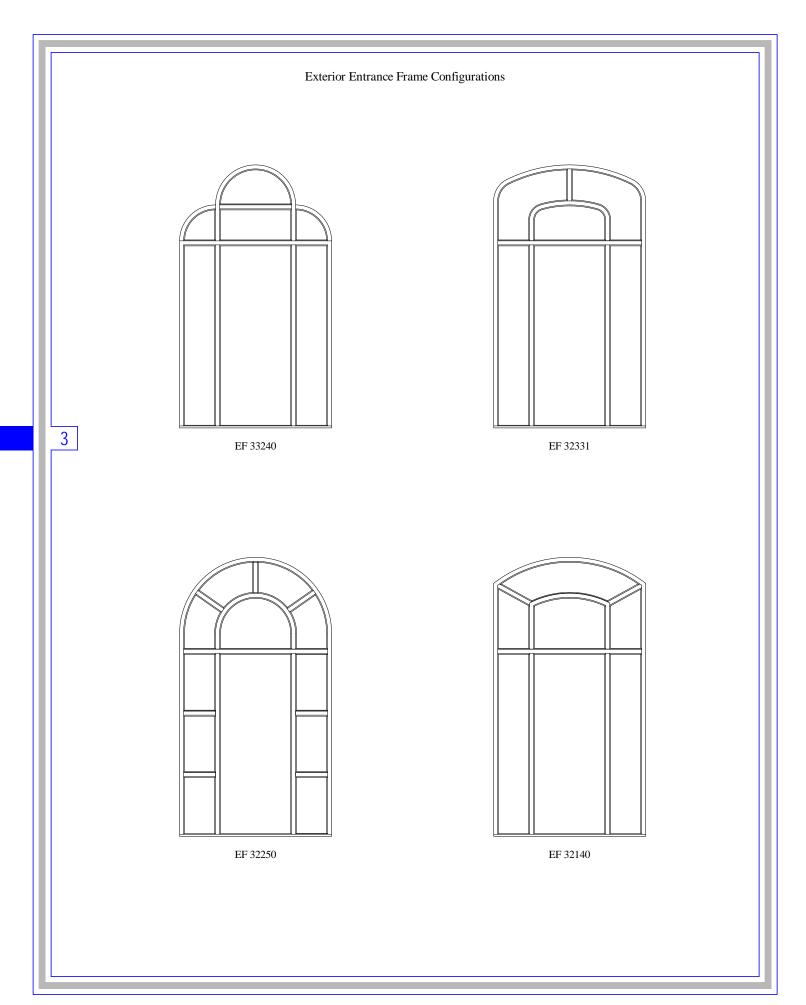


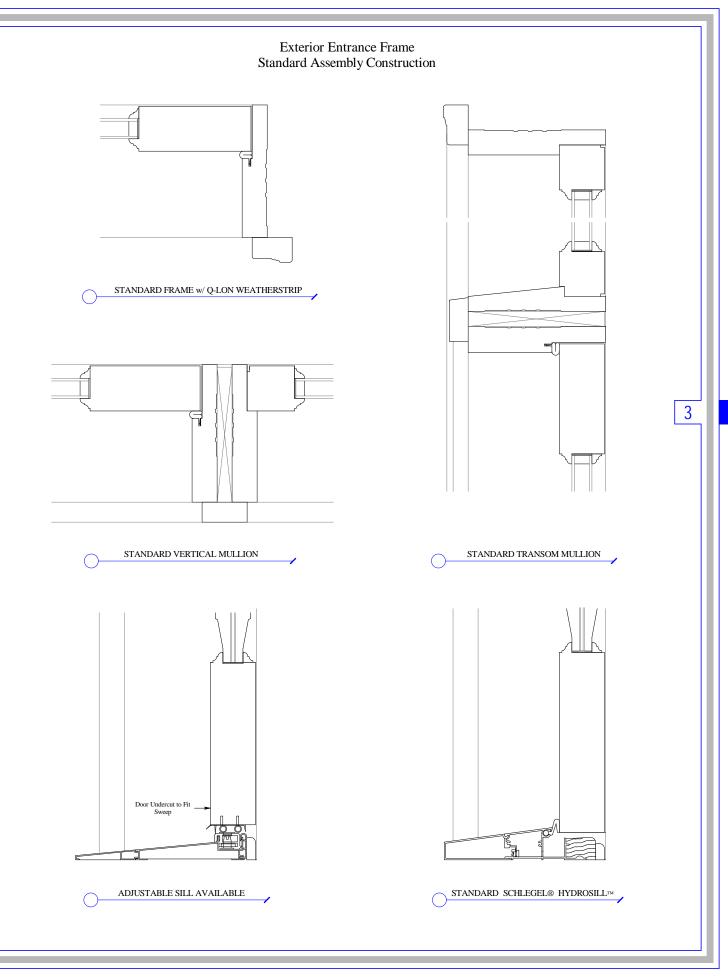
EF 31000

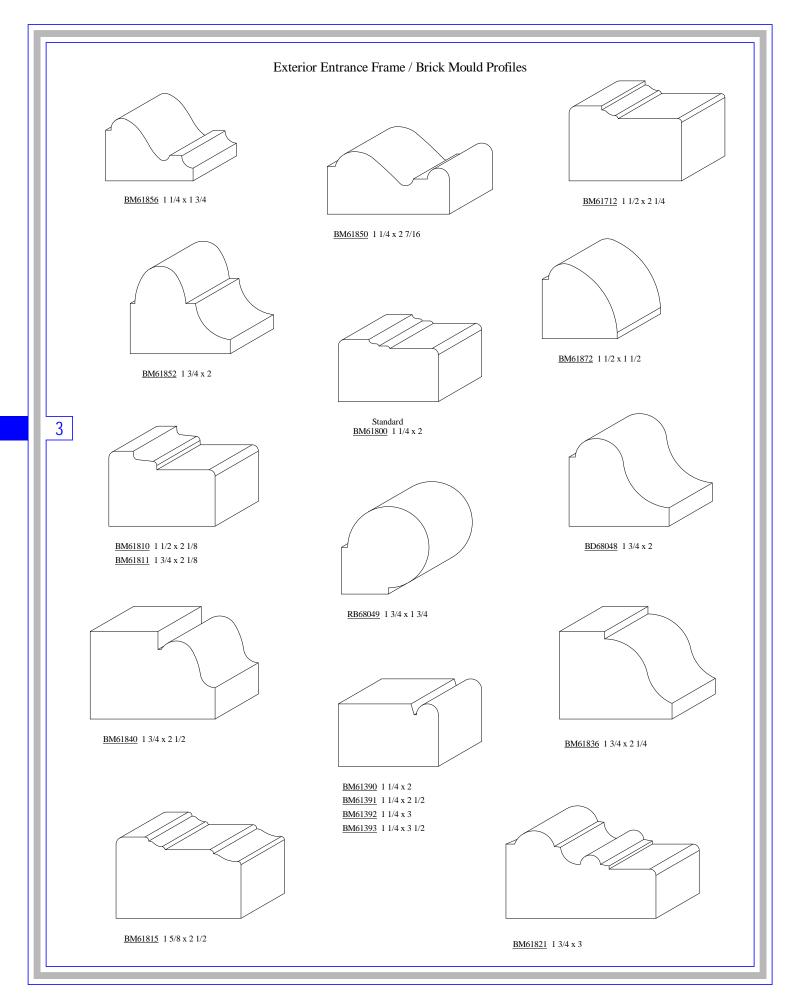
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EF 31100

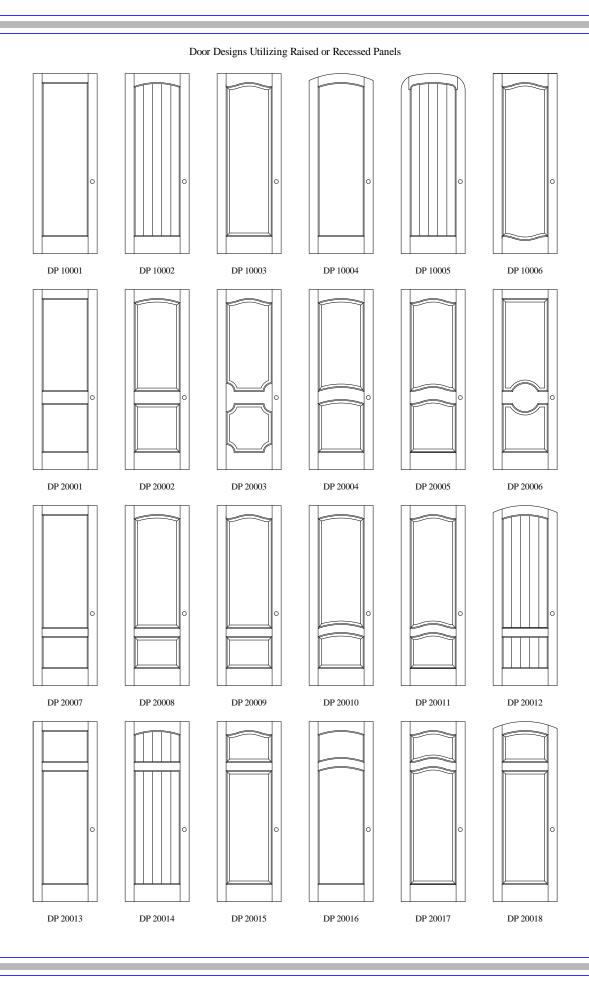




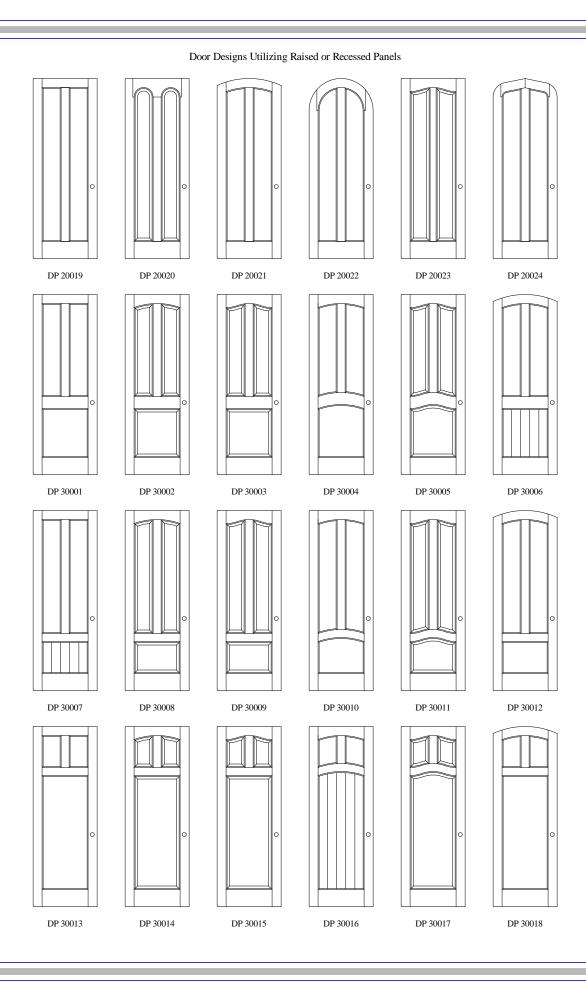


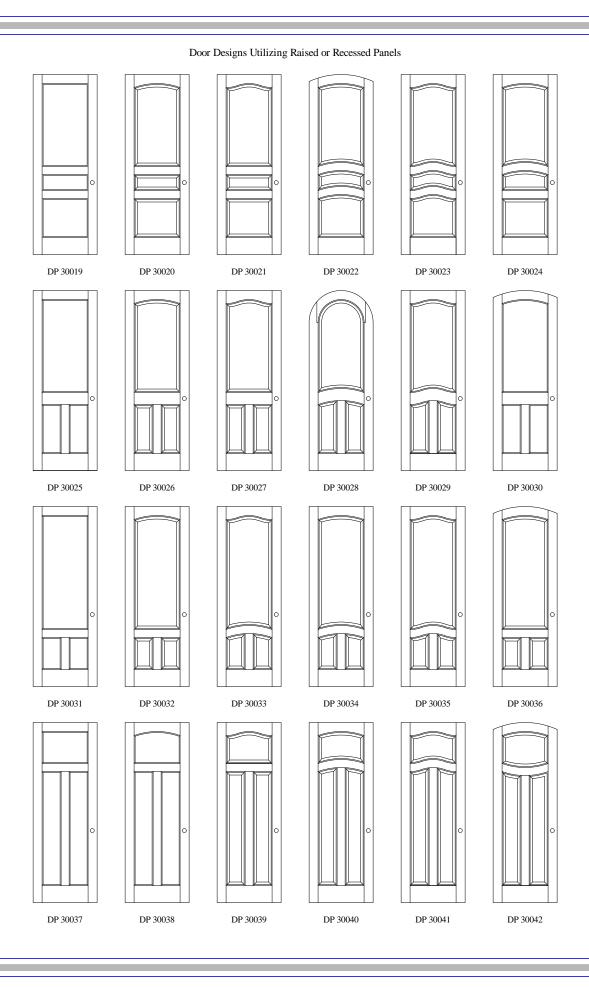


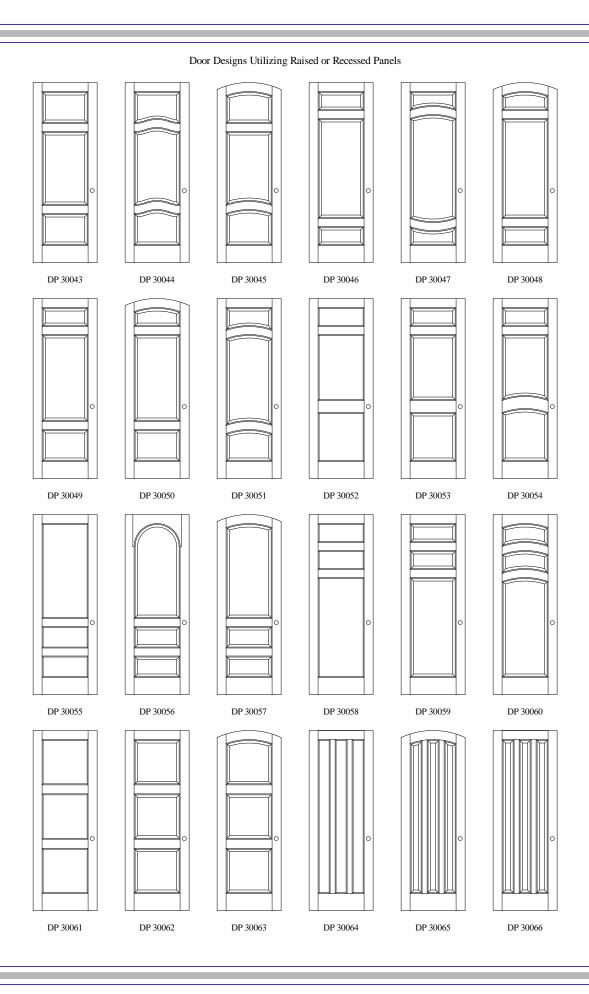


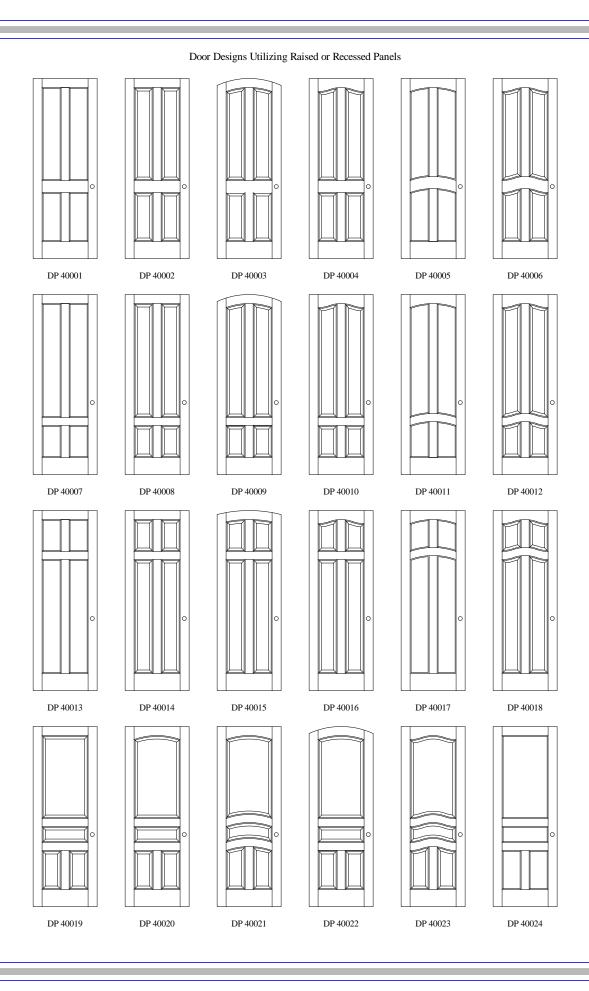


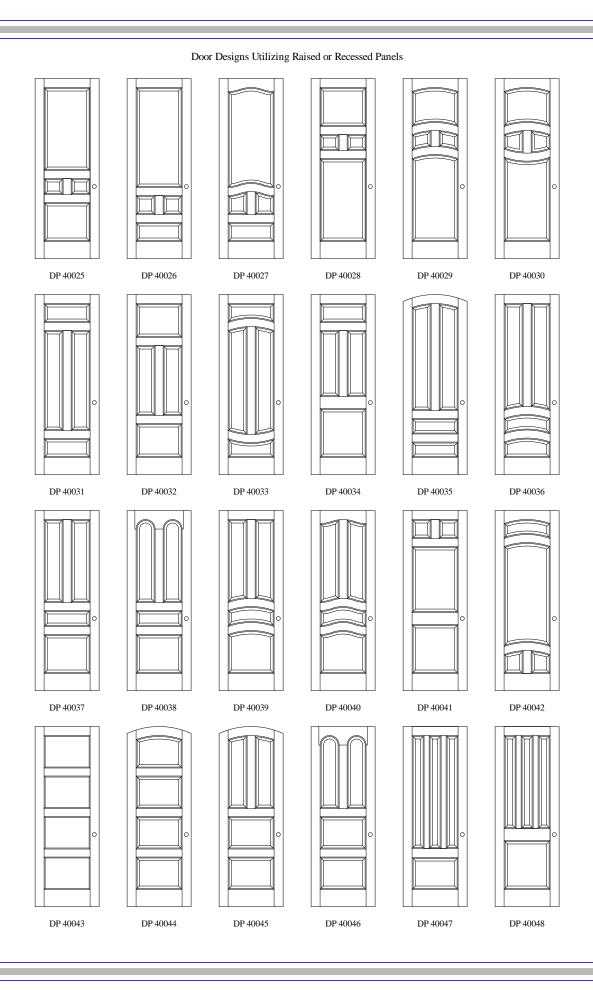
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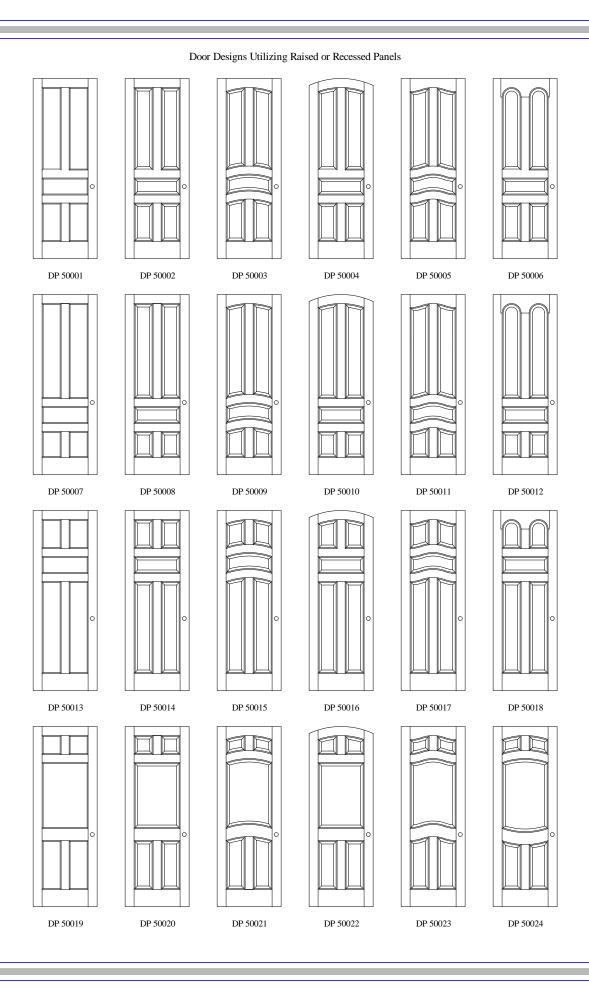


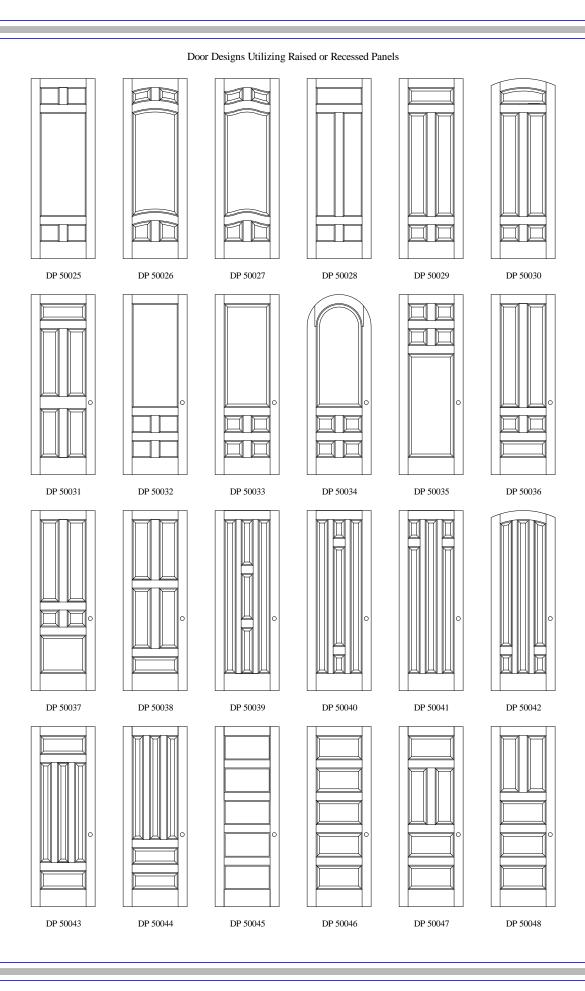


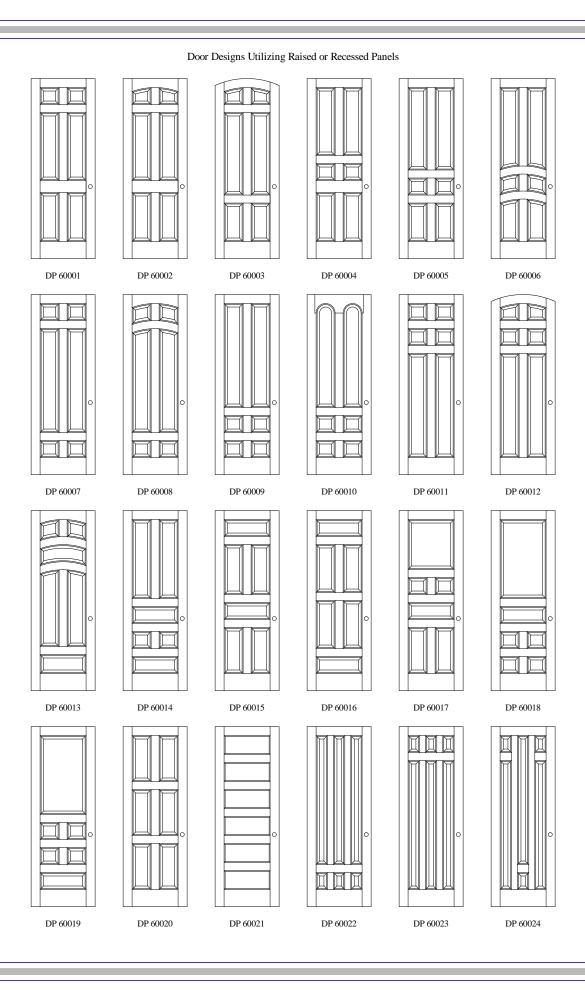


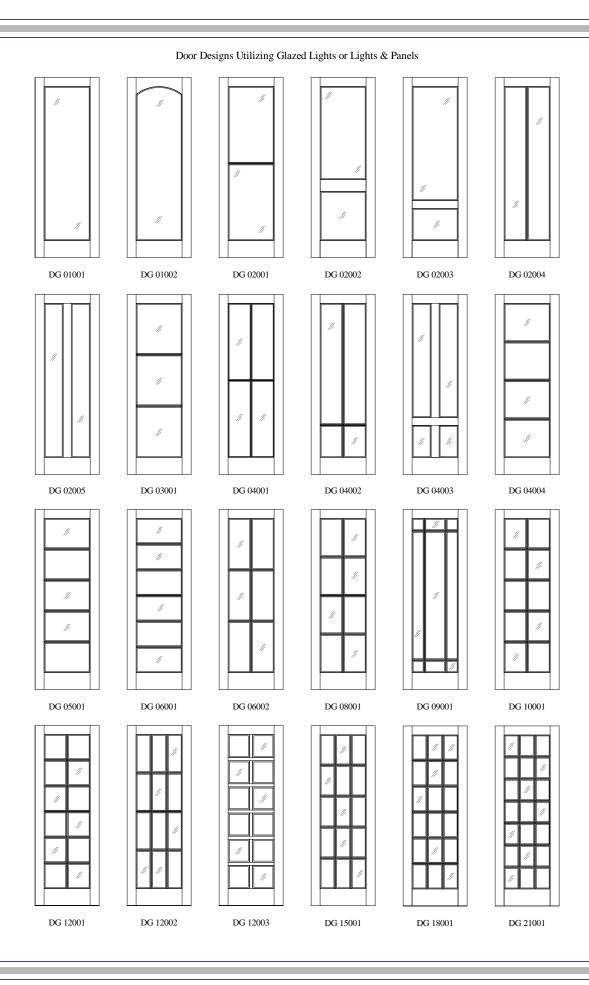




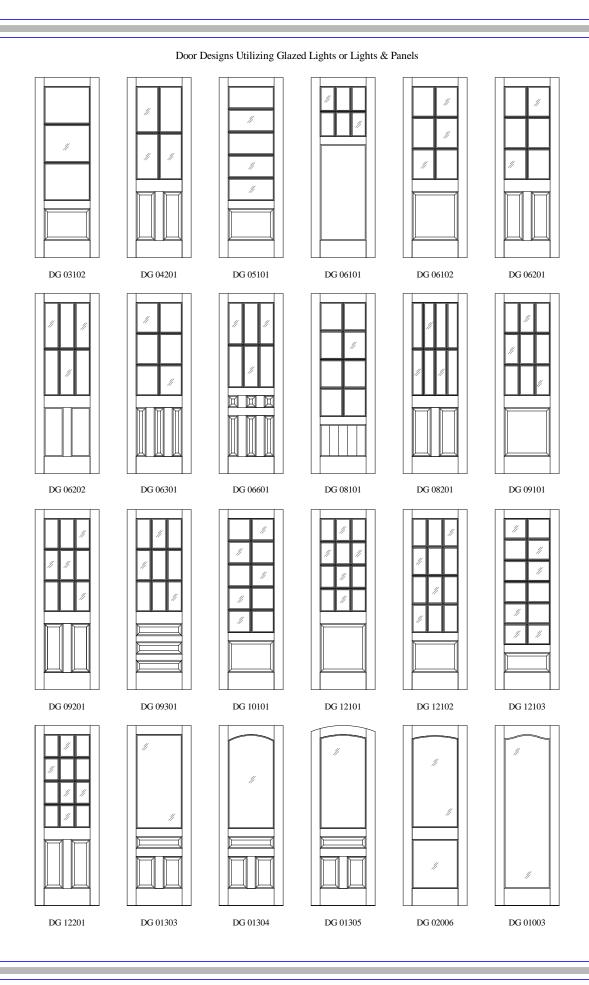




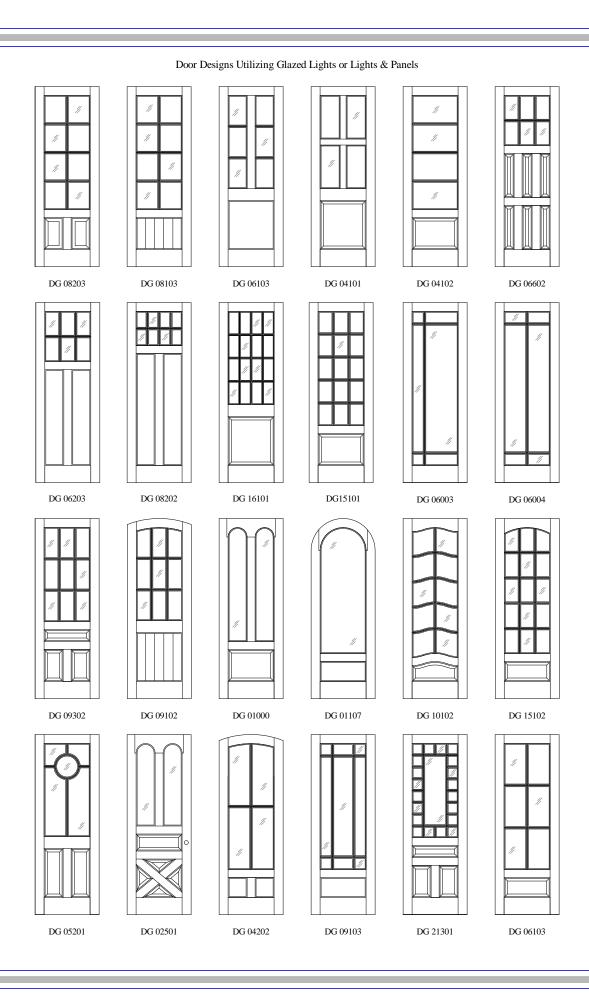




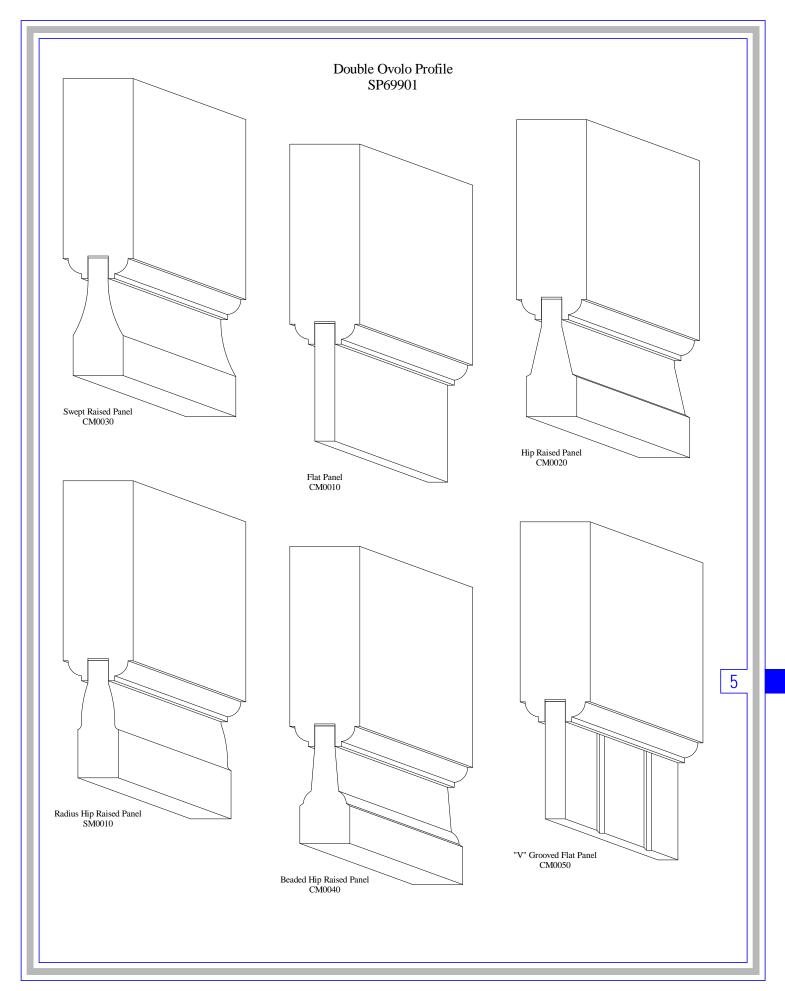
Door Designs Utilizing Glazed Lights or Lights & Panels

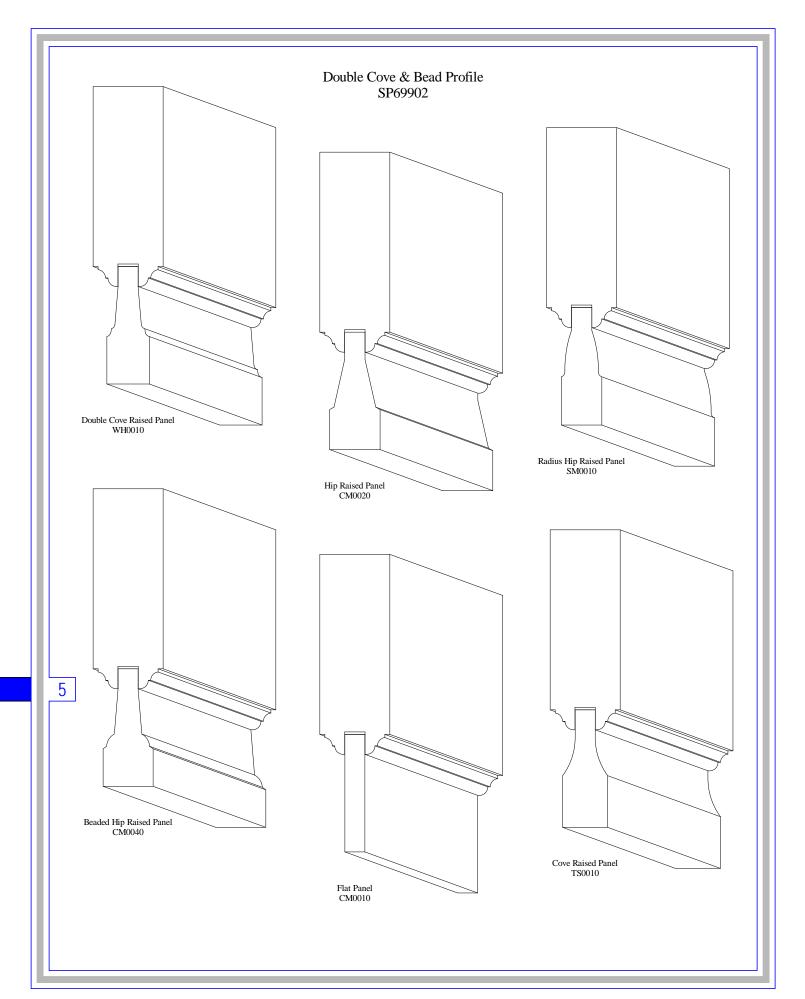


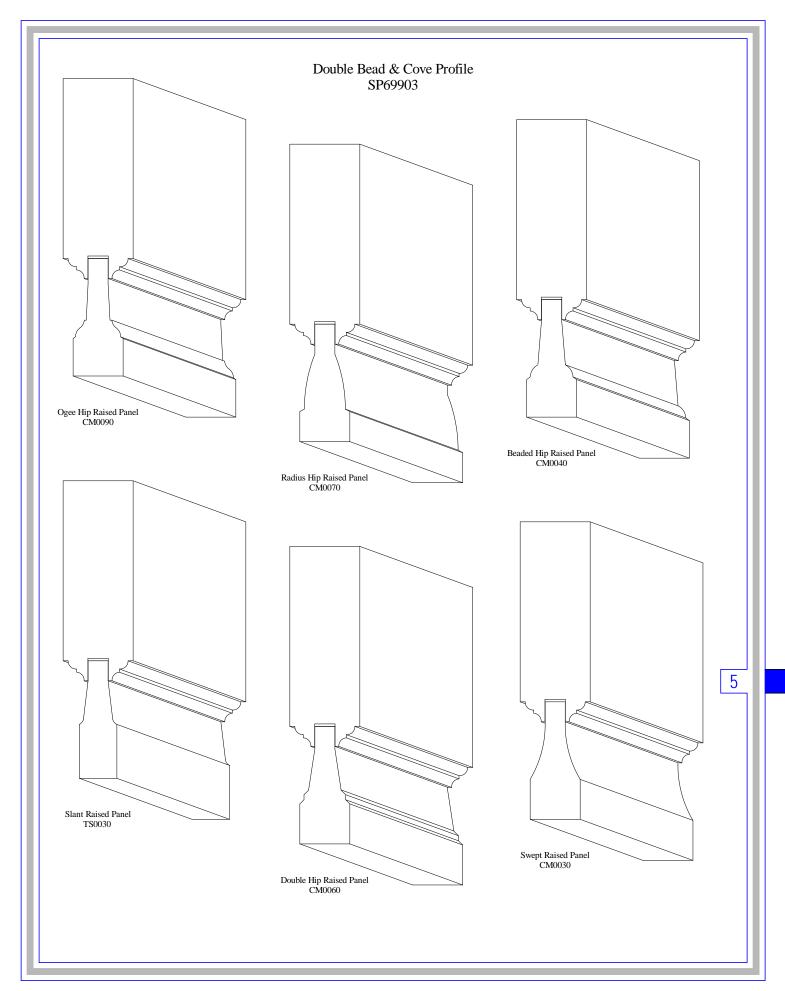
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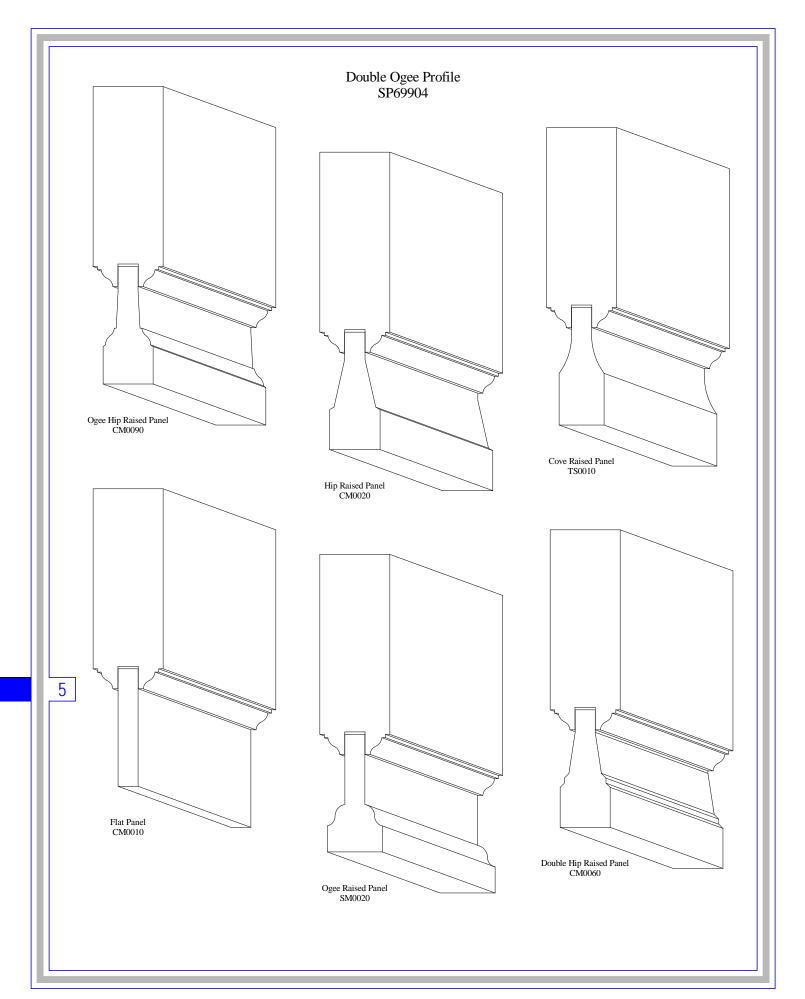


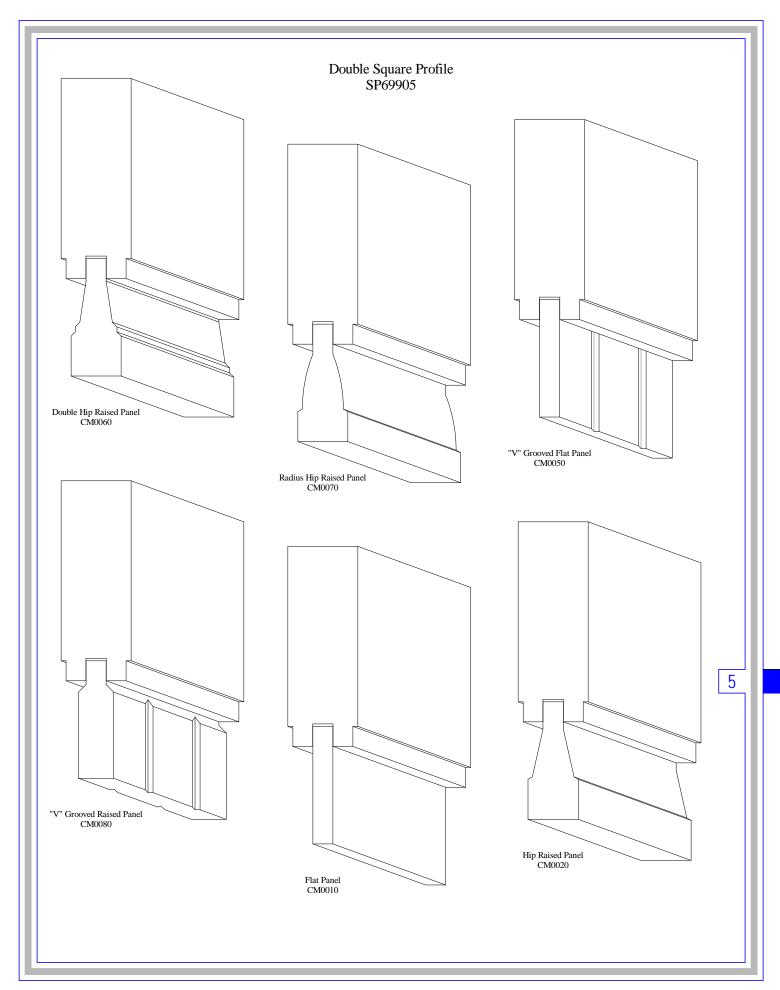


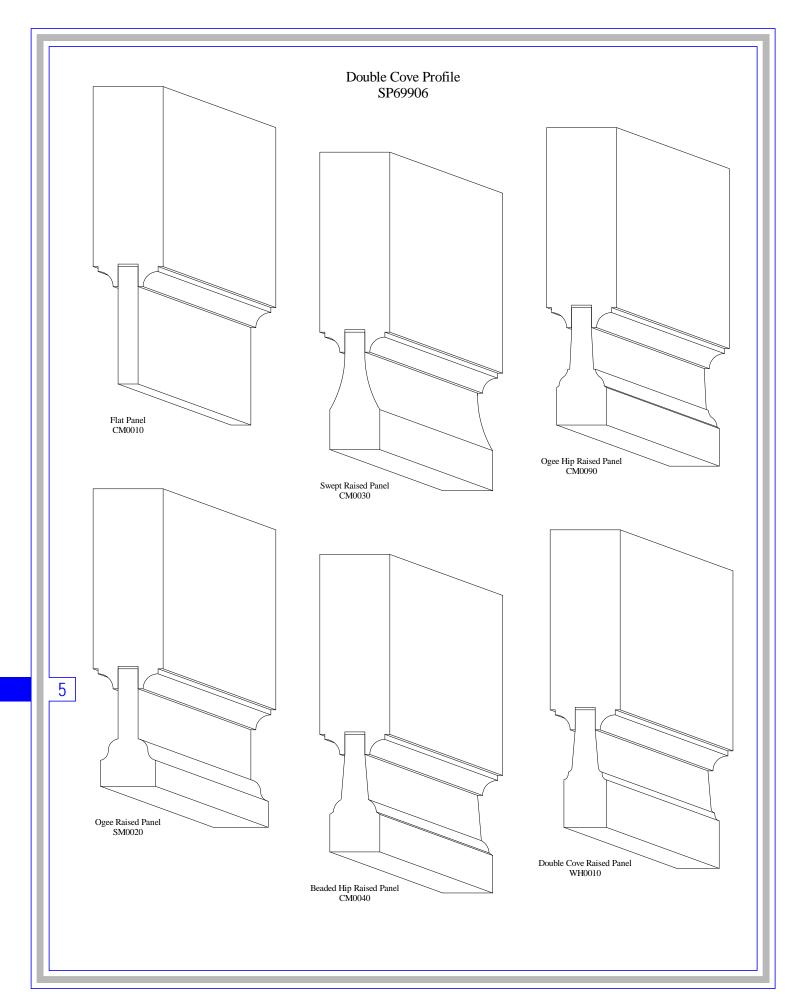


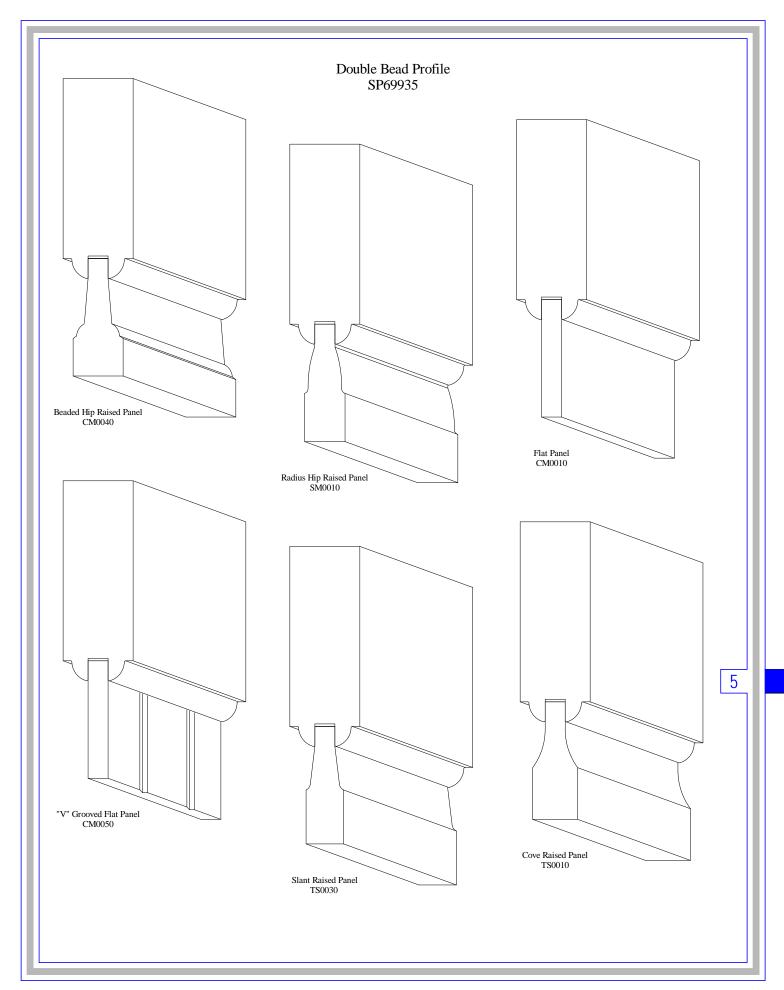


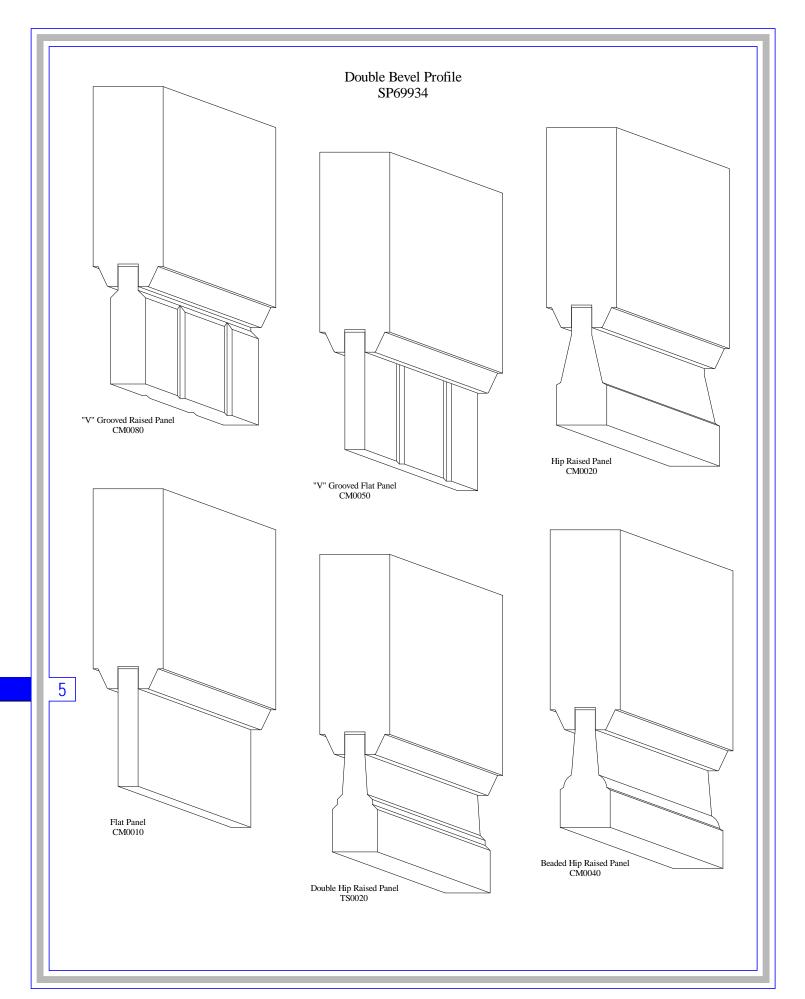


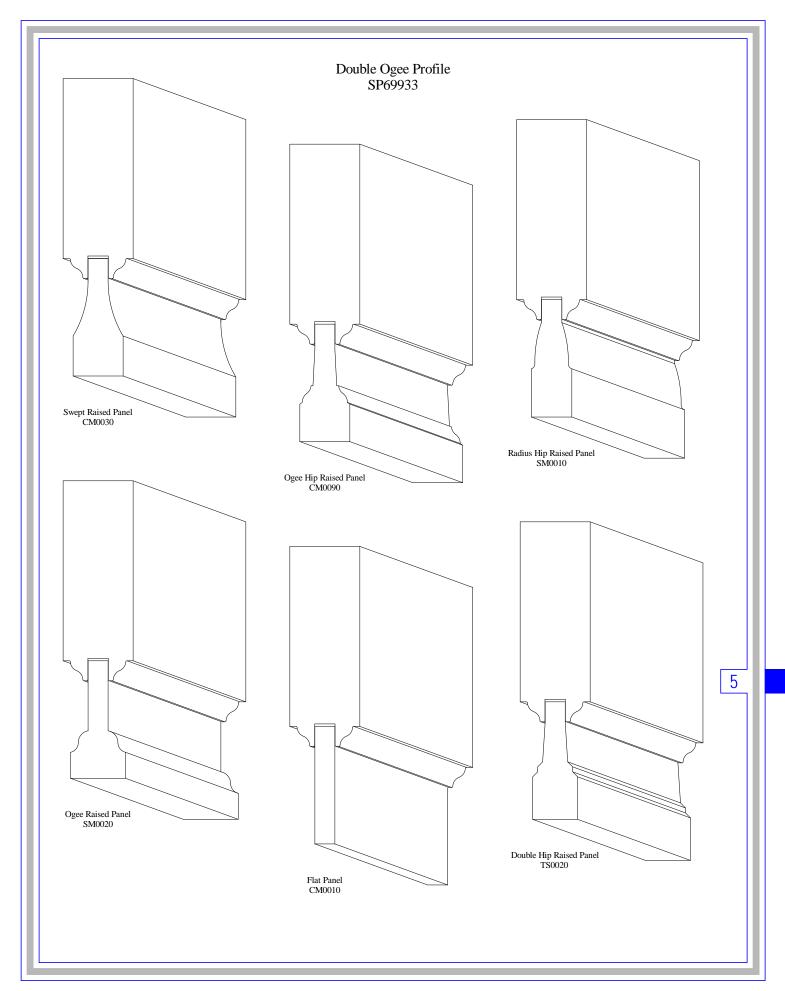


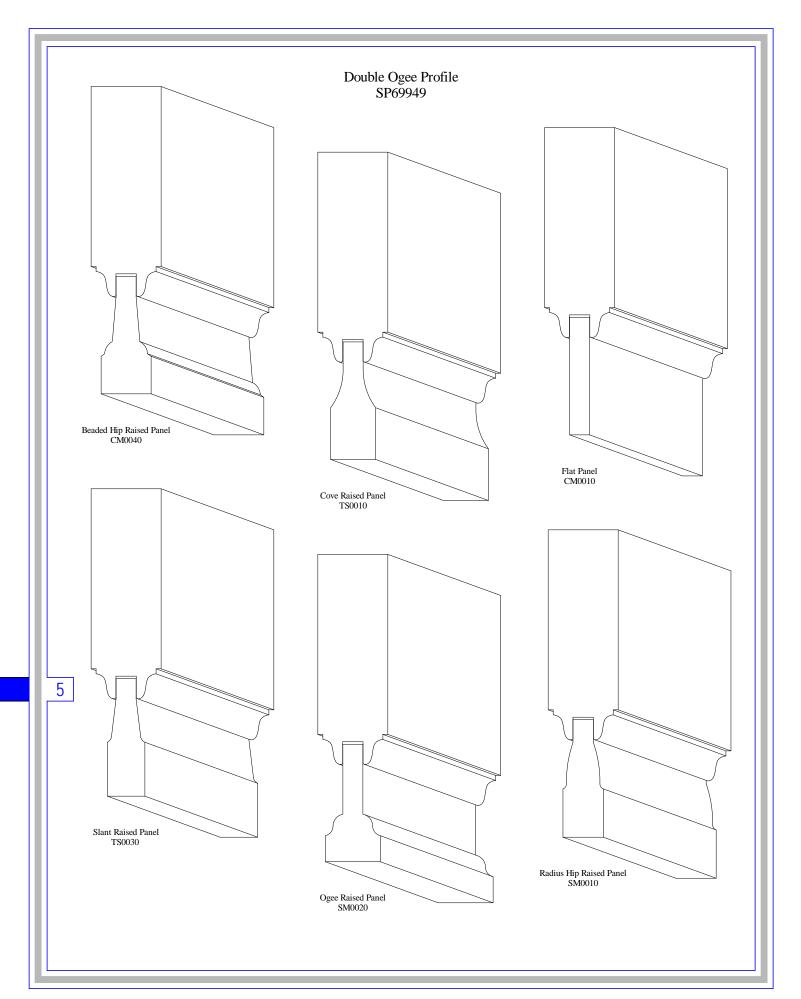


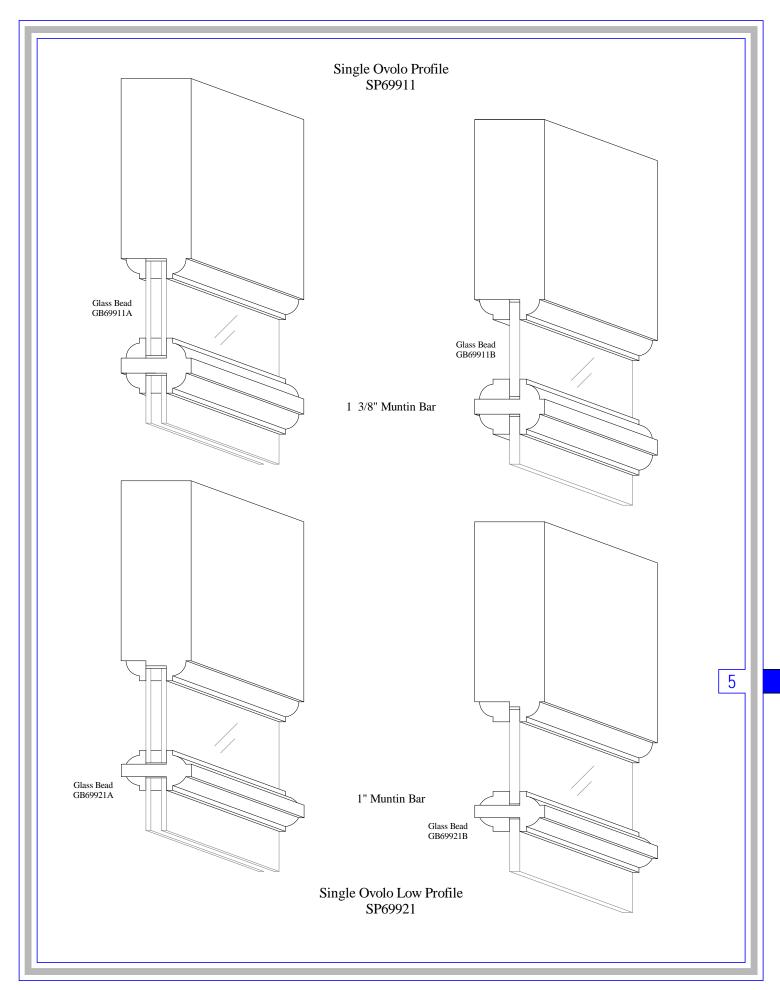


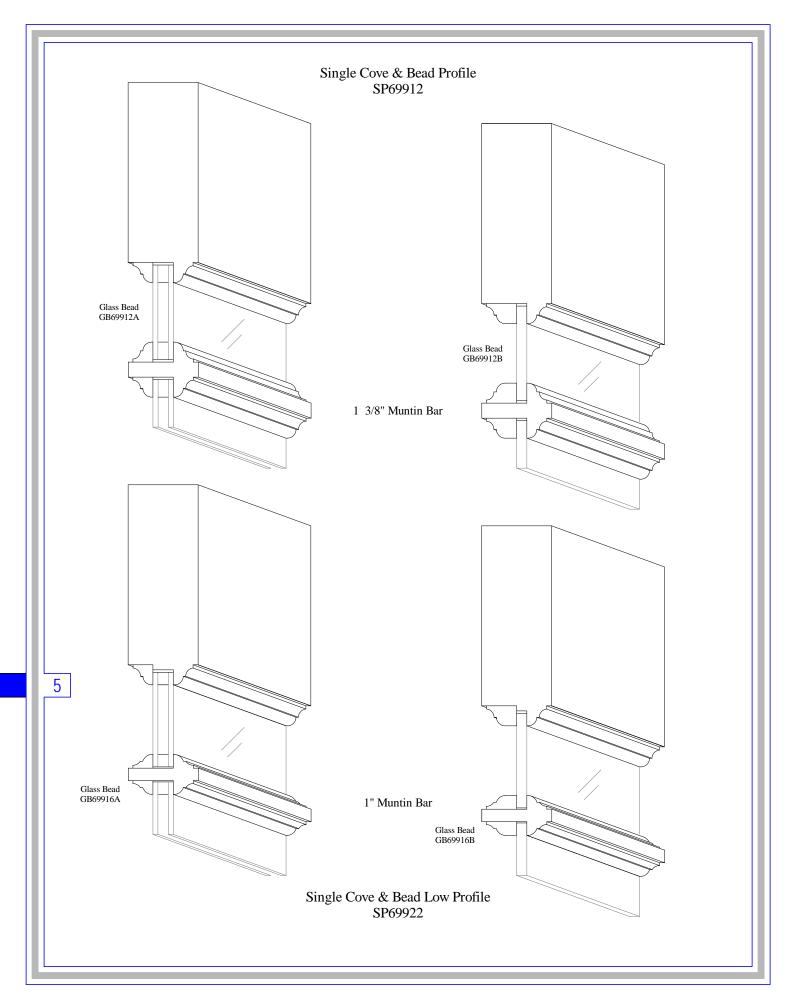


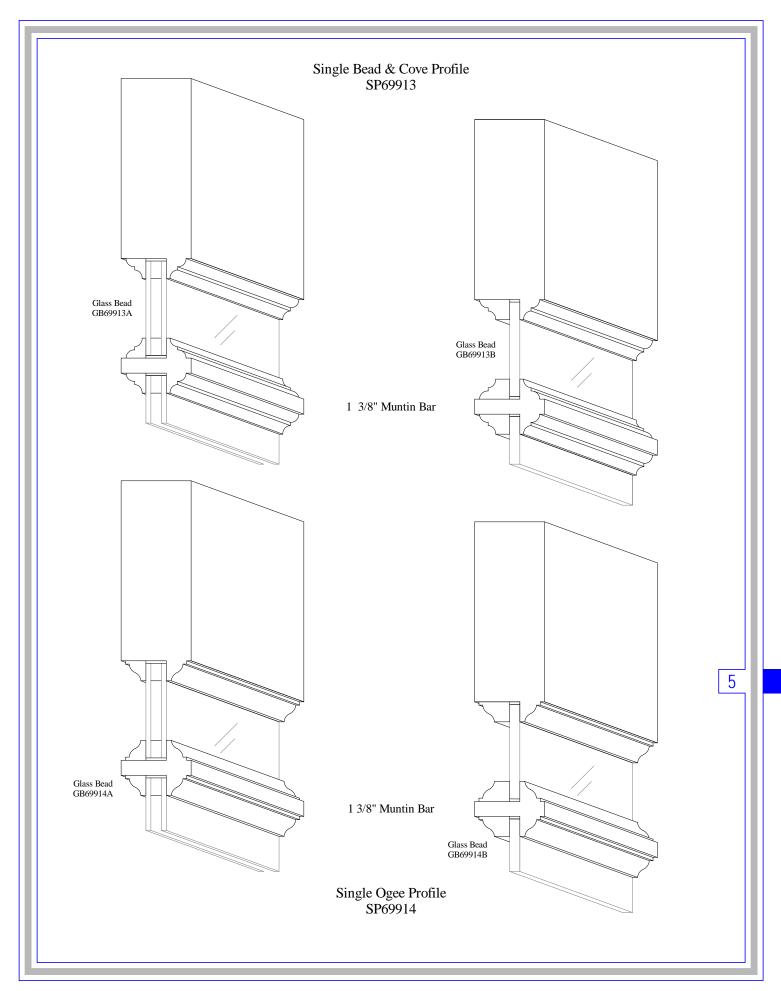


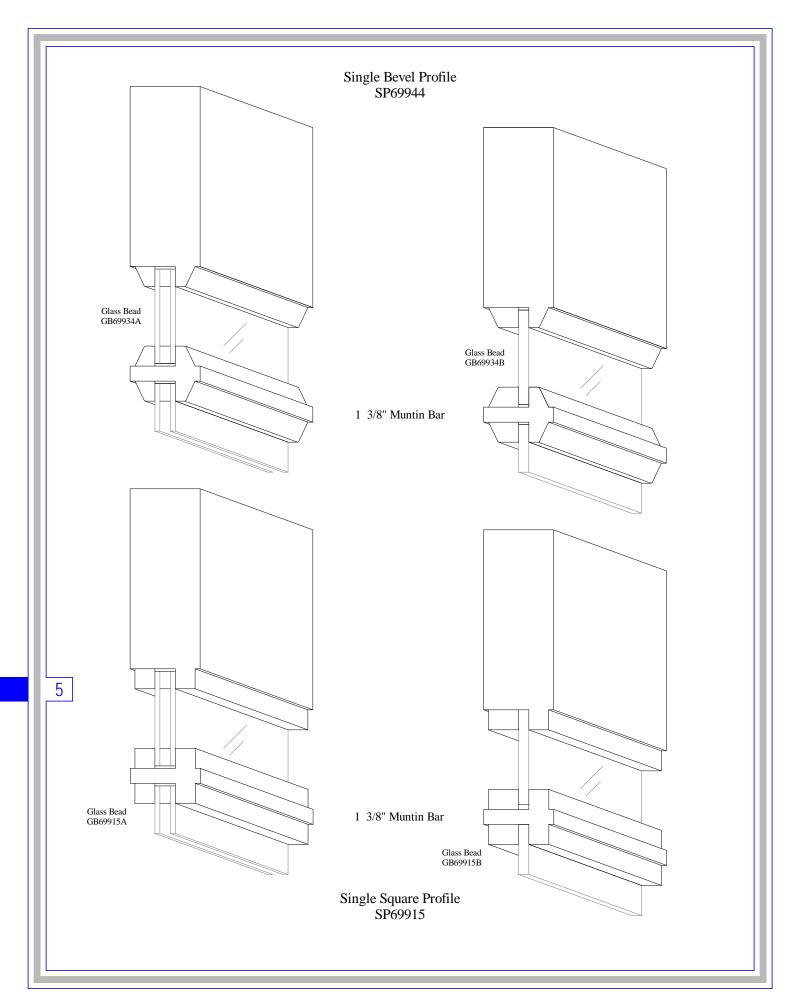


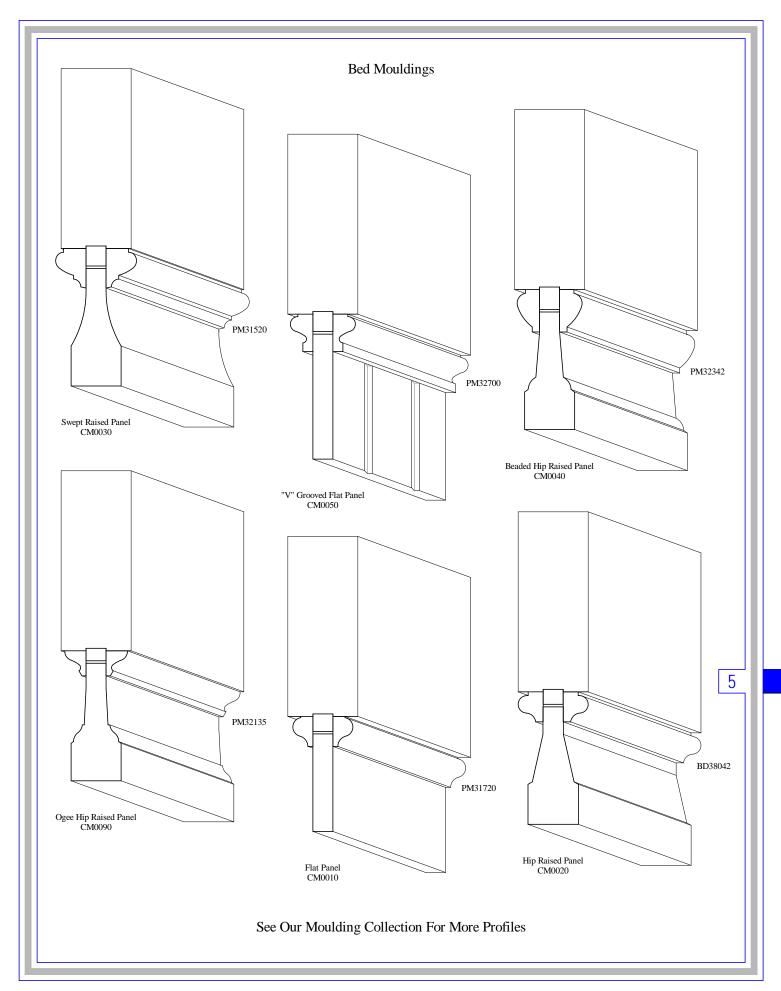


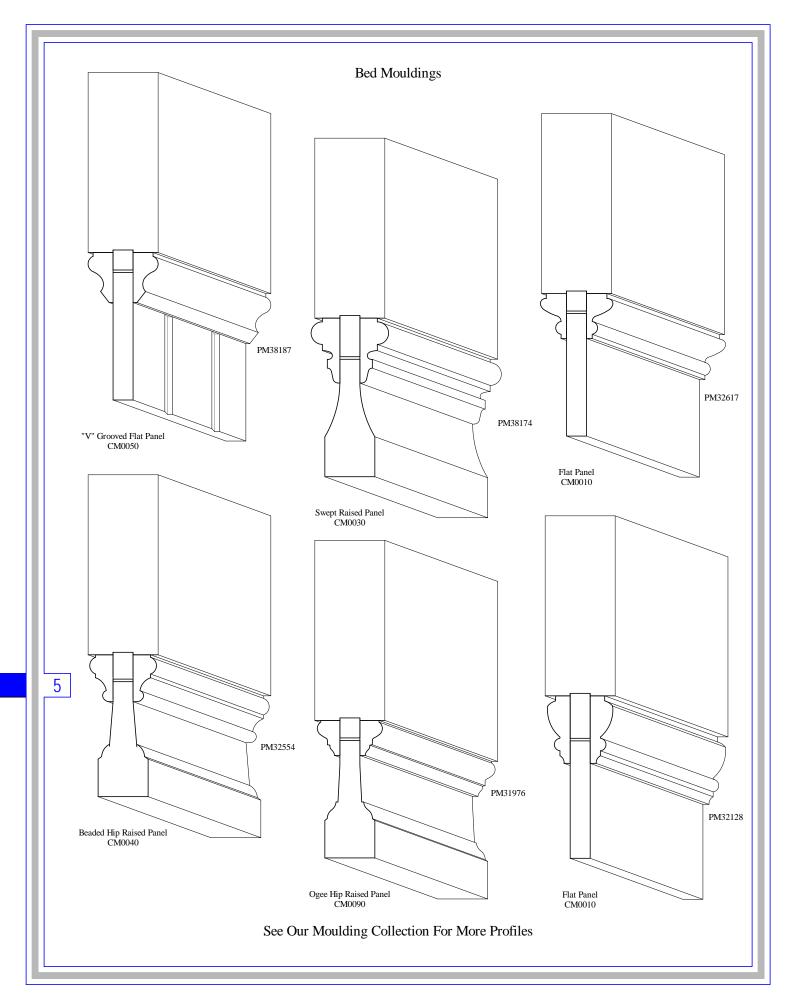


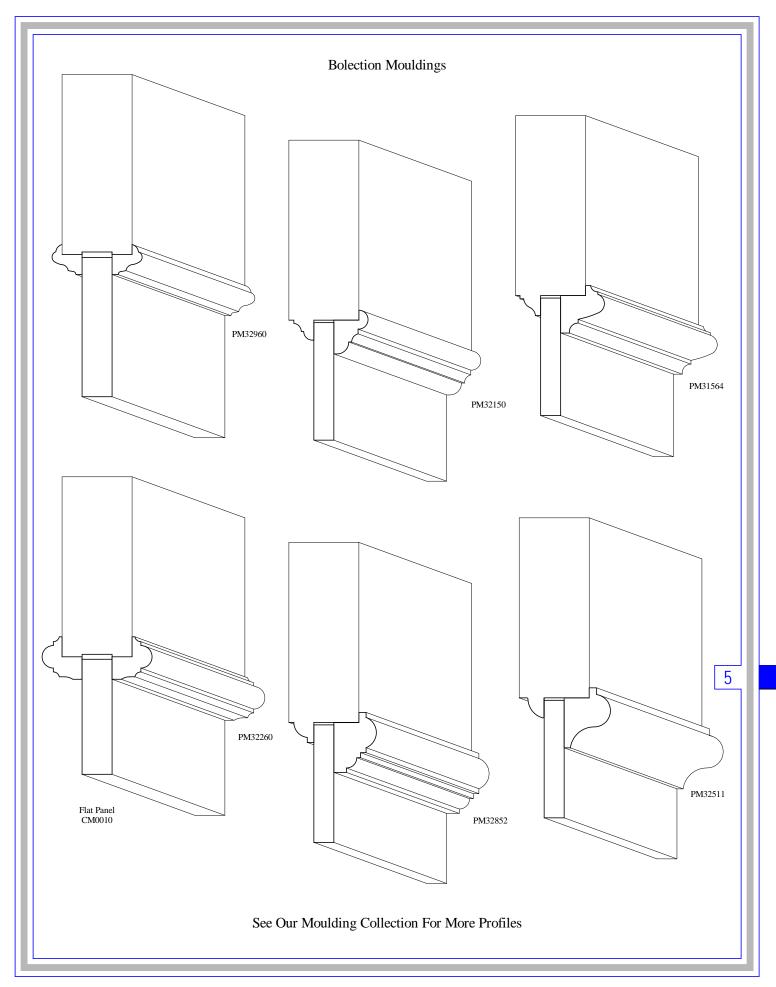


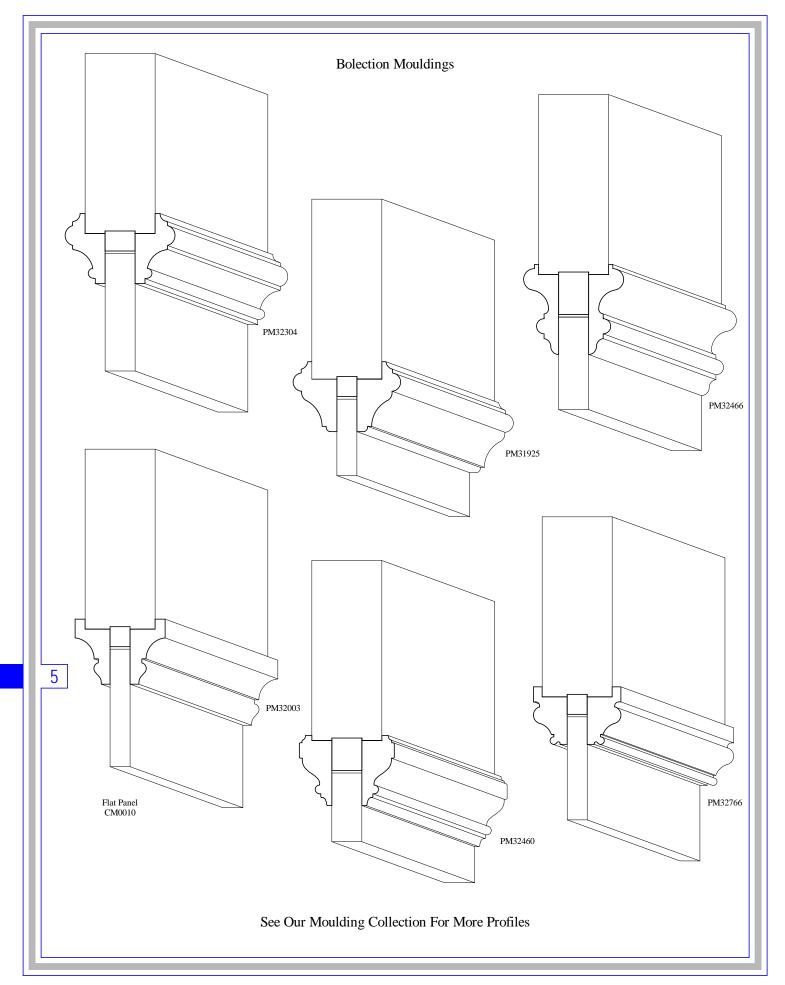












Entry Elevations



6

